

Uniform Use of 4 Inch Bore Magnets in Doubler

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The term 4" bore magnets is a shorthand description for larger aperture magnets in the doubler. For dipoles the inner conductor diameter is 4 inches and for quadrupoles the inner conductor radius is 4.5 inches. The corresponding magnet size is approximately 14 inches by 20 inches for both dipoles and quadrupoles.

Arguments for the Use of 4 Inch Magnets

Although not all the advantages can be obtained simultaneously individually they are:

1. Comfortable design field
 - a. Relaxed construction tolerances to achieve a "good field width" of $\pm .90$ inch at maximum β .
 - b. Theoretical "good field width" of ± 1.375 inch at maximum β .
2. Permits use of straight magnets
 - a. Simpler quality control
3. Must learn how to build high quality 4 inch magnets even if 3 inch magnets are used.
 - a. High- β lattice needed as per Tom Collins
4. Probably will not need to reposition magnets
5. Comfortable stacked beams
 - a. $\Delta p/p = \pm .0059$ for tune variation of $\pm .03$
6. More flexibility in future lattice modifications
7. Better diagnostic capability
 - a. Lattice optics based on linear elements

8. Only one cross section for all dipoles
 - a. Similarly only one cross section for all quadrupoles
9. Beam intensity thresholds for resistive wall instabilities increased considerably.
 - a. Longitudinal coupling impedance reduced by 30 percent
 - b. Beam-induced higher mode losses reduced by 30 percent
10. Could use aluminum collars
 - a. Pre-load increased by cooldown
 - b. Eddy current loss less than .05 W/magnet
11. Smaller correction elements
12. Smaller heat load on cryogenic system by beam loss mechanisms
13. Need not achieve 100 percent of design quality in construction

Arguments Against the Use of 4 Inch Magnets

1. Larger magnet cross section
 - a. Must redesign magnet stands
 - b. Increase interference with MR during installation
2. Cost increase
 - a. Probably 30 percent greater cost
3. Must retool
 - a. Probably one year delay in obtaining magnets
4. Increased beam separation
 - a. Beam plane of Doubler two inches further away from beam plane of MR
5. Increased stored energy
 - a. May be a problem for magnetic energy dump
 - b. May increase inventory of helium

INTEGRATED MULTIPOLe STRUCTURE OF G-SERIES DOUBLER DIPOLE

01/779 - 1430

ORDER OF POLE
HIGHEST MULTIPOLE ORDER
INNER IRON RADIUS (IN)= 1
= 5.2500
= .2500CONJUGATIONAL MODE
CONDUCTOR CURRENT (A)
HORIZONTAL INCREMENT (IN)= 4691.0000
= .1000
= 1.0000NUMBER OF LAYERS (IN)
REFERENCE RADIUS (IN)
ELLIPTICITY OF ENDS (IN)= 4
= 1.0000
= 0.0000

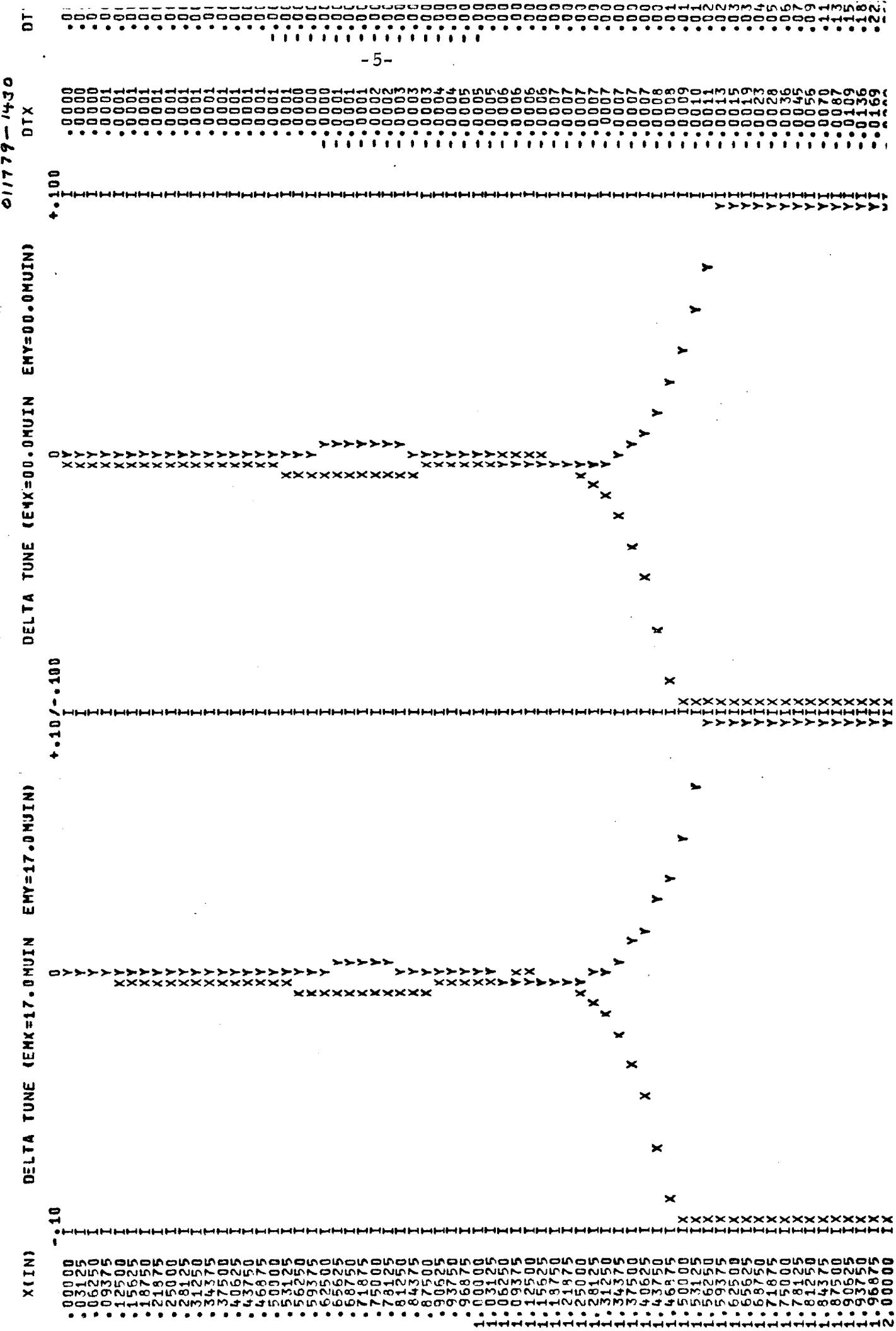
| AYER | URNS | WIDTH (IN) | HGT MAX (IN) | HGT MIN (IN) | ZURDEN ($\Delta A/I_{IN}$) | THETAS (DEG) | THETA F (DEG) | SPACER (IN) | RINNER (IN) | ROUTER (IN) | LENGTH (IN) | WRAP (IN) |
|------|------|---------------|-----------------|-----------------|---------------------------------|-----------------|------------------|----------------|----------------|----------------|----------------|--------------|
| 1 | 15.0 | 0.000 | .3070 | .0550 | .0460 | 302.377 | 24.1327 | .0000733 | .2.0000 | 2.3170 | 24.8.4450 | .0050 |
| 2 | 28.0 | 0.003 | .3070 | .0550 | .0460 | 302.577 | 26.1243 | .0016565 | .2.0000 | 2.3170 | 24.8.4450 | .0050 |
| 3 | 21.0 | 0.000 | .3070 | .0550 | .0460 | 302.577 | 21.1143 | .019623 | .1.9623 | 2.3380 | 24.7.5000 | .0050 |
| 4 | 28.0 | 0.000 | .3070 | .0550 | .0460 | 302.577 | 1.9623 | .0001770 | .40.6128 | 2.3380 | 2.6550 | .0050 |

| N | NET FIELD HY(KG-IN) HX(KG-IN) | MULTIPOLE COEFFICIENTS OF FIELD AT REFERENCE RADIUS HY(< ;-IN) HX(KG-IN) | | | | | | | | | | |
|----|----------------------------------|---|-------------|----------|-------------|----------|------------|----------|------------|----------|----------|----------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 |
| 1 | 11350.474791 | 0.000000 | 9512.346035 | 0.000000 | 1837.628726 | 0.000000 | -1.789263 | 0.000000 | -1.000000 | 0.000000 | 0.000000 | 0.000000 |
| 3 | 11320.507 | 0.000000 | -1.357216 | 0.000000 | -1.0056695 | 0.000000 | -1.000053 | 0.000000 | -1.0000130 | 0.000000 | 0.000000 | 0.000000 |
| 5 | -1.604405 | 0.000000 | -1.229711 | 0.000000 | -1.000097 | 0.000000 | -1.0000190 | 0.000000 | -1.000025 | 0.000000 | 0.000000 | 0.000000 |
| 7 | -1.4744660 | 0.000000 | -1.2274727 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | 0.000000 | 0.000000 |
| 9 | -1.022911 | 0.000000 | -1.222911 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | 0.000000 | 0.000000 |
| 11 | -1.284200 | 0.000000 | -1.2061505 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | 0.000000 | 0.000000 |
| 13 | -1.0061505 | 0.000000 | -1.0023088 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | 0.000000 | 0.000000 |
| 15 | -1.00023088 | 0.000000 | -1.000197 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | 0.000000 | 0.000000 |
| 17 | -1.000197 | 0.000000 | -1.000132 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | 0.000000 | 0.000000 |
| 19 | -1.000132 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | -1.0000000 | 0.000000 | 0.000000 | 0.000000 |

| X (IN) | NET FIELD HY(KG-IN) HX(KG-IN) | MEDIAN PLANE FIELD VERSUS DISTANCE HY(< ;-IN) HX(KG-IN) | | | | | | | | | | |
|--------|----------------------------------|--|-----------|--------|-----------|--------|-----------|--------|-----------|--------|-----------|--------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 |
| 0.0 | 11350.4775 | 0.0000 | 9512.346 | 0.0000 | 1.837.629 | 0.0000 | 1.837.647 | 0.0000 | 1.837.700 | 0.0000 | 1.837.715 | 0.0000 |
| 1.0 | 11350.4776 | 0.0000 | 9512.3479 | 0.0000 | 1.837.647 | 0.0000 | 1.837.700 | 0.0000 | 1.837.715 | 0.0000 | 1.837.730 | 0.0000 |
| 2.0 | 11350.4779 | 0.0000 | 9512.3533 | 0.0000 | 1.837.700 | 0.0000 | 1.837.750 | 0.0000 | 1.837.765 | 0.0000 | 1.837.780 | 0.0000 |
| 3.0 | 11350.483 | 0.0000 | 9512.3514 | 0.0000 | 1.837.715 | 0.0000 | 1.837.765 | 0.0000 | 1.837.780 | 0.0000 | 1.837.795 | 0.0000 |
| 4.0 | 11350.4866 | 0.0000 | 9512.3514 | 0.0000 | 1.837.730 | 0.0000 | 1.837.780 | 0.0000 | 1.837.795 | 0.0000 | 1.837.810 | 0.0000 |
| 5.0 | 11350.497 | 0.0000 | 9512.3514 | 0.0000 | 1.837.745 | 0.0000 | 1.837.795 | 0.0000 | 1.837.810 | 0.0000 | 1.837.825 | 0.0000 |
| 6.0 | 11350.5163 | 0.0000 | 9512.3514 | 0.0000 | 1.837.760 | 0.0000 | 1.837.810 | 0.0000 | 1.837.825 | 0.0000 | 1.837.840 | 0.0000 |
| 7.0 | 11350.535 | 0.0000 | 9512.3514 | 0.0000 | 1.837.775 | 0.0000 | 1.837.825 | 0.0000 | 1.837.840 | 0.0000 | 1.837.855 | 0.0000 |
| 8.0 | 11350.553 | 0.0000 | 9512.3514 | 0.0000 | 1.837.790 | 0.0000 | 1.837.840 | 0.0000 | 1.837.855 | 0.0000 | 1.837.870 | 0.0000 |
| 9.0 | 11350.571 | 0.0000 | 9512.3514 | 0.0000 | 1.837.805 | 0.0000 | 1.837.855 | 0.0000 | 1.837.870 | 0.0000 | 1.837.885 | 0.0000 |
| 10.0 | 11350.591 | 0.0000 | 9512.3514 | 0.0000 | 1.837.820 | 0.0000 | 1.837.870 | 0.0000 | 1.837.885 | 0.0000 | 1.837.900 | 0.0000 |
| 11.0 | 11350.610 | 0.0000 | 9512.3514 | 0.0000 | 1.837.835 | 0.0000 | 1.837.885 | 0.0000 | 1.837.900 | 0.0000 | 1.837.915 | 0.0000 |
| 12.0 | 11350.630 | 0.0000 | 9512.3514 | 0.0000 | 1.837.850 | 0.0000 | 1.837.900 | 0.0000 | 1.837.915 | 0.0000 | 1.837.930 | 0.0000 |
| 13.0 | 11350.650 | 0.0000 | 9512.3514 | 0.0000 | 1.837.865 | 0.0000 | 1.837.915 | 0.0000 | 1.837.930 | 0.0000 | 1.837.945 | 0.0000 |
| 14.0 | 11350.674 | 0.0000 | 9512.3514 | 0.0000 | 1.837.880 | 0.0000 | 1.837.930 | 0.0000 | 1.837.945 | 0.0000 | 1.837.960 | 0.0000 |
| 15.0 | 11350.703 | 0.0000 | 9512.3514 | 0.0000 | 1.837.895 | 0.0000 | 1.837.945 | 0.0000 | 1.837.960 | 0.0000 | 1.837.975 | 0.0000 |
| 16.0 | 11350.733 | 0.0000 | 9512.3514 | 0.0000 | 1.837.910 | 0.0000 | 1.837.960 | 0.0000 | 1.837.975 | 0.0000 | 1.837.990 | 0.0000 |
| 17.0 | 11350.763 | 0.0000 | 9512.3514 | 0.0000 | 1.837.925 | 0.0000 | 1.837.975 | 0.0000 | 1.837.990 | 0.0000 | 1.837.100 | 0.0000 |
| 18.0 | 11350.793 | 0.0000 | 9512.3514 | 0.0000 | 1.837.940 | 0.0000 | 1.837.990 | 0.0000 | 1.837.100 | 0.0000 | 1.837.110 | 0.0000 |
| 19.0 | 11350.823 | 0.0000 | 9512.3514 | 0.0000 | 1.837.955 | 0.0000 | 1.837.100 | 0.0000 | 1.837.110 | 0.0000 | 1.837.120 | 0.0000 |
| 20.0 | 11350.853 | 0.0000 | 9512.3514 | 0.0000 | 1.837.970 | 0.0000 | 1.837.110 | 0.0000 | 1.837.120 | 0.0000 | 1.837.130 | 0.0000 |
| 21.0 | 11350.883 | 0.0000 | 9512.3514 | 0.0000 | 1.837.985 | 0.0000 | 1.837.120 | 0.0000 | 1.837.130 | 0.0000 | 1.837.140 | 0.0000 |
| 22.0 | 11350.913 | 0.0000 | 9512.3514 | 0.0000 | 1.838.000 | 0.0000 | 1.837.130 | 0.0000 | 1.837.140 | 0.0000 | 1.837.150 | 0.0000 |
| 23.0 | 11350.943 | 0.0000 | 9512.3514 | 0.0000 | 1.838.015 | 0.0000 | 1.837.140 | 0.0000 | 1.837.150 | 0.0000 | 1.837.160 | 0.0000 |
| 24.0 | 11350.973 | 0.0000 | 9512.3514 | 0.0000 | 1.838.030 | 0.0000 | 1.837.150 | 0.0000 | 1.837.160 | 0.0000 | 1.837.170 | 0.0000 |
| 25.0 | 11350.103 | 0.0000 | 9512.3514 | 0.0000 | 1.838.045 | 0.0000 | 1.837.160 | 0.0000 | 1.837.170 | 0.0000 | 1.837.180 | 0.0000 |
| 26.0 | 11350.133 | 0.0000 | 9512.3514 | 0.0000 | 1.838.060 | 0.0000 | 1.837.170 | 0.0000 | 1.837.180 | 0.0000 | 1.837.190 | 0.0000 |
| 27.0 | 11350.163 | 0.0000 | 9512.3514 | 0.0000 | 1.838.075 | 0.0000 | 1.837.180 | 0.0000 | 1.837.190 | 0.0000 | 1.837.200 | 0.0000 |
| 28.0 | 11350.193 | 0.0000 | 9512.3514 | 0.0000 | 1.838.090 | 0.0000 | 1.837.190 | 0.0000 | 1.837.200 | 0.0000 | 1.837.210 | 0.0000 |
| 29.0 | 11350.223 | 0.0000 | 9512.3514 | 0.0000 | 1.838.105 | 0.0000 | 1.837.200 | 0.0000 | 1.837.210 | 0.0000 | 1.837.220 | 0.0000 |
| 30.0 | 11350.253 | 0.0000 | 9512.3514 | 0.0000 | 1.838.120 | 0.0000 | 1.837.210 | 0.0000 | 1.837.220 | 0.0000 | 1.837.230 | 0.0000 |
| 31.0 | 11350.283 | 0.0000 | 9512.3514 | 0.0000 | 1.838.135 | 0.0000 | 1.837.220 | 0.0000 | 1.837.230 | 0.0000 | 1.837.240 | 0.0000 |
| 32.0 | 11350.313 | 0.0000 | 9512.3514 | 0.0000 | 1.838.150 | 0.0000 | 1.837.230 | 0.0000 | 1.837.240 | 0.0000 | 1.837.250 | 0.0000 |
| 33.0 | 11350.343 | 0.0000 | 9512.3514 | 0.0000 | 1.838.165 | 0.0000 | 1.837.240 | 0.0000 | 1.837.250 | 0.0000 | 1.837.260 | 0.0000 |
| 34.0 | 11350.373 | 0.0000 | 9512.3514 | 0.0000 | 1.838.180 | 0.0000 | 1.837.250 | 0.0000 | 1.837.260 | 0.0000 | 1.837.270 | 0.0000 |
| 35.0 | 11350.403 | 0.0000 | 9512.3514 | 0.0000 | 1.838.195 | 0.0000 | 1.837.260 | 0.0000 | 1.837.270 | 0.0000 | 1.837.280 | 0.0000 |
| 36.0 | 11350.433 | 0.0000 | 9512.3514 | 0.0000 | 1.838.210 | 0.0000 | 1.837.270 | 0.0000 | 1.837.280 | 0.0000 | 1.837.290 | 0.0000 |
| 37.0 | 11350.463 | 0.0000 | 9512.3514 | 0.0000 | 1.838.225 | 0.0000 | 1.837.280 | 0.0000 | 1.837.290 | 0.0000 | 1.837.300 | 0.0000 |
| 38.0 | 11350.493 | 0.0000 | 9512.3514 | 0.0000 | 1.838.240 | 0.0000 | 1.837.290 | 0.0000 | 1.837.300 | 0.0000 | 1.837.310 | 0.0000 |
| 39.0 | 11350.523 | 0.0000 | 9512.3514 | 0.0000 | 1.838.255 | 0.0000 | 1.837.300 | 0.0000 | 1.837.310 | 0.0000 | 1.837.320 | 0.0000 |
| 40.0 | 11350.553 | 0.0000 | 9512.3514 | 0.0000 | 1.838.270 | 0.0000 | 1.837.310 | 0.0000 | 1.837.320 | 0.0000 | 1.837.330 | 0.0000 |
| 41.0 | 11350.583 | 0.0000 | 9512.3514 | 0.0000 | 1.838.285 | 0.0000 | 1.837.320 | 0.0 | | | | |

| INTEGRATED MULTIPOLE STRUCTURE OF G-SERIES DOUBLER DIPOLE | | | | | | | | | | ENDEM | | |
|---|---------------------------------|--|------------|-----------------------|--------------------------|--------------|------------------------|-----------------------|-------------|-------------------------|-------------|-----------|
| ORDER OF POLE | 1 | CALCULATIONAL MODE CONDENSATOR CURRENT(A) | | | NUMBER OF LAYERS (IN) | | | REFERENCE RADIUS (IN) | | | = | 1.0000 |
| HIGHEST MULTIPOLE ORDER | = 5.2500 | HORIZONTAL INCREMENT (IN) | | | ELLIPTICITY OF ENDS (IN) | | | REF. RADIUS (IN) | | | = | 0.0000 |
| LAYER | URNS | FBC | WIDTH (IN) | HGT MAX (IN) | GURDEN (IN) | THETAS (DEG) | THETA F (DEG) | SPACER (IN) | RINNER (IN) | ROUTER (IN) | LENGTH (IN) | WRAP (IN) |
| 1 | 15.0 | 0.000 | • 3070 | • 0550 | • 0460 | 302.577 | 26.1327 | 24.2800 | • 0000733 | 2.0000 | 2.3170 | 1.0000 |
| 2 | 28.0 | 0.000 | • 3070 | • 0550 | • 0460 | 312.377 | 26.1243 | 23.5532 | • 0016565 | 2.0000 | 2.3170 | 1.0000 |
| 3 | 1.0 | 0.000 | • 3070 | • 0550 | • 0460 | 302.577 | 1.1143 | 1.9623 | • 0010000 | 2.3380 | 2.6550 | 1.0000 |
| 4 | 28.0 | 0.000 | • 3070 | • 0550 | • 0460 | 302.577 | 1.9623 | 40.6128 | -• 0001770 | 2.3380 | 2.6550 | 1.0000 |
| MULTIPOLE COEFFICIENTS J = FIELD AT REFERENCE RADIUS | | | | | | | | | | | | |
| N | NET FIELD HY (KG-IN) HX (KG-IN) | | | HY (<3-IN) HX (KG-IN) | | | HY (<KG-IN) HX (KG-IN) | | | NORMALIZED FIELD HY/HY0 | | |
| 1 | 44.997710 | 0.00000 | 0.00000 | 37.713382 | 0.00000 | 0.00000 | 7.284328 | 0.00000 | 1.000000 | 0.00000 | 0.00000 | |
| 3 | • 0303703 | 0.00000 | 0.00000 | • 026232 | 0.00000 | 0.00000 | • 007421 | 0.00000 | • 0000749 | 0.00000 | 0.00000 | |
| 5 | • 0006261 | 0.00000 | 0.00000 | • 0001382 | 0.00000 | 0.00000 | -• 000125 | 0.00000 | • 000094 | 0.00000 | 0.00000 | |
| 7 | -• 0004081 | 0.00000 | 0.00000 | -• 0006262 | 0.00000 | 0.00000 | -• 0000200 | 0.00000 | -• 000139 | 0.00000 | 0.00000 | |
| 9 | -• 0004150 | 0.00000 | 0.00000 | -• 0004081 | 0.00000 | 0.00000 | -• 0000191 | 0.00000 | -• 000091 | 0.00000 | 0.00000 | |
| 11 | -• 000245 | 0.00000 | 0.00000 | -• 0004150 | 0.00000 | 0.00000 | -• 0000150 | 0.00000 | -• 000026 | 0.00000 | 0.00000 | |
| 13 | -• 000009 | 0.00000 | 0.00000 | -• 0000245 | 0.00000 | 0.00000 | -• 0000145 | 0.00000 | -• 000005 | 0.00000 | 0.00000 | |
| 15 | -• 0000001 | 0.00000 | 0.00000 | -• 000009 | 0.00000 | 0.00000 | -• 0000031 | 0.00000 | -• 0000005 | 0.00000 | 0.00000 | |
| 17 | -• 0000001 | 0.00000 | 0.00000 | -• 0000001 | 0.00000 | 0.00000 | -• 0000001 | 0.00000 | -• 0000000 | 0.00000 | 0.00000 | |
| 19 | -• 0000001 | 0.00000 | 0.00000 | -• 0000001 | 0.00000 | 0.00000 | -• 0000000 | 0.00000 | -• 0000000 | 0.00000 | 0.00000 | |
| MEDIAN PLANE FIELD VERSUS DISTANCE | | | | | | | | | | | | |
| X (IN) | NET FIELD HY (KG-IN) HX (KG-IN) | | | HY (<3-IN) HX (KG-IN) | | | HY (<KG-IN) HX (KG-IN) | | | NORMALIZED FIELD HY/HY0 | | |
| 0.000 | 44.998 | 0.000 | 0.000 | 37.713 | 0.000 | 0.000 | 7.284 | 0.000 | 1.000000 | 0.00000 | 0.00000 | |
| • 100 | 44.998 | 0.000 | 0.000 | 37.714 | 0.000 | 0.000 | 7.284 | 0.000 | 1.000007 | 0.00000 | 0.00000 | |
| • 200 | 44.999 | 0.000 | 0.000 | 37.714 | 0.000 | 0.000 | 7.285 | 0.000 | 1.000030 | 0.00000 | 0.00000 | |
| • 300 | 45.001 | 0.000 | 0.000 | 37.716 | 0.000 | 0.000 | 7.285 | 0.000 | 1.000068 | 0.00000 | 0.00000 | |
| • 400 | 45.003 | 0.000 | 0.000 | 37.718 | 0.000 | 0.000 | 7.286 | 0.000 | 1.000120 | 0.00000 | 0.00000 | |
| • 500 | 45.006 | 0.000 | 0.000 | 37.720 | 0.000 | 0.000 | 7.286 | 0.000 | 1.000189 | 0.00000 | 0.00000 | |
| • 600 | 45.010 | 0.000 | 0.000 | 37.723 | 0.000 | 0.000 | 7.287 | 0.000 | 1.000275 | 0.00000 | 0.00000 | |
| • 700 | 45.015 | 0.000 | 0.000 | 37.727 | 0.000 | 0.000 | 7.288 | 0.000 | 1.000390 | 0.00000 | 0.00000 | |
| • 800 | 45.020 | 0.000 | 0.000 | 37.731 | 0.000 | 0.000 | 7.289 | 0.000 | 1.000651 | 0.00000 | 0.00000 | |
| • 900 | 45.027 | 0.000 | 0.000 | 37.743 | 0.000 | 0.000 | 7.290 | 0.000 | 1.000821 | 0.00000 | 0.00000 | |
| • 1000 | 45.035 | 0.000 | 0.000 | 37.750 | 0.000 | 0.000 | 7.293 | 0.000 | 1.001012 | 0.00000 | 0.00000 | |
| • 1200 | 45.043 | 0.000 | 0.000 | 37.758 | 0.000 | 0.000 | 7.295 | 0.000 | 1.001218 | 0.00000 | 0.00000 | |
| • 1300 | 45.062 | 0.000 | 0.000 | 37.765 | 0.000 | 0.000 | 7.297 | 0.000 | 1.001423 | 0.00000 | 0.00000 | |
| • 1400 | 45.069 | 0.000 | 0.000 | 37.771 | 0.000 | 0.000 | 7.299 | 0.000 | 1.001591 | 0.00000 | 0.00000 | |
| • 1500 | 45.072 | 0.000 | 0.000 | 37.774 | 0.000 | 0.000 | 7.301 | 0.000 | 1.001644 | 0.00000 | 0.00000 | |
| • 1600 | 45.072 | 0.000 | 0.000 | 37.774 | 0.000 | 0.000 | 7.303 | 0.000 | 1.001645 | 0.00000 | 0.00000 | |
| • 1700 | 45.075 | 0.000 | 0.000 | 37.776 | 0.000 | 0.000 | 7.306 | 0.000 | 1.001617 | 0.00000 | 0.00000 | |
| • 1800 | 45.075 | 0.000 | 0.000 | 37.777 | 0.000 | 0.000 | 7.308 | 0.000 | 1.001601 | 0.00000 | 0.00000 | |
| • 1900 | 45.076 | 0.000 | 0.000 | 37.778 | 0.000 | 0.000 | 7.311 | 0.000 | 1.001616 | 0.00000 | 0.00000 | |
| 2.000 | 45.078 | 0.000 | 0.000 | 37.779 | 0.000 | 0.000 | 7.314 | 0.000 | 1.001606 | 0.00000 | 0.00000 | |
| MAX. FIELD ON IRON (KG) | = 14.1353 | IRON PERMEABILITY AT 3MAXFEE = | | | FLUX IN IRON (KG-IN) | | | FLUX IN IRON (KG-IN) | | | = 77.1481 | |

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| | | | | | | | | | | | |
|-------------------------|---------------------|----------|---|---|-----------|----------|--------------|-----------|-----------|------------------|--|
| ORDER OF POLE | = | 2 | INTEGRATED MULTIPOLE STRUCTURE OF 6-SERIES QUADRUPOLE(100577 KEYSTONED) ENDIM | | | = | 011779 -1500 | | | | |
| HIGHEST MULTIPOLE ORDER | = | 2 | GAP SUBTANTIAL MODE | | | = | 4691.0000 | | | | |
| INNER IRON RADIUS(IN) | = | 5.2500 | GAP SUBSTANTIAL CURRENT | | | = | .1000 | | | | |
| | | | HORIZONTAL INCREMENT(IN) | | | = | 1.0000 | | | | |
| LAYER TURNS | FRC | WIDTH | HGT MAX | HGT MIN | SURDEN | THETAS | THETA F | ROUTER | LENGTH | WRAP | |
| (IN) | (IN) | (IN) | (IN) | (IN) | (A/IN/IN) | (DEG) | (DEG) | (IN) | (IN) | (IN) | |
| 1 | 25.0 | 0.000 | 3070 | 0.550 | 0.460 | 302.577 | 1.183 | 37.0848 | 0.0008281 | 2.2500 | |
| 2 | 15.0 | 0.000 | 3070 | 0.550 | 0.460 | 302.577 | 1.043 | 19.2076 | 0.0002742 | 2.5880 | |
| 3 | 15.0 | 0.000 | 3070 | 0.550 | 0.460 | 302.577 | 0.923 | 10.4396 | 0.0005093 | 2.9050 | |
| 4 | 17.0 | 0.000 | 3070 | 0.550 | 0.460 | 302.577 | 1.439 | 20.6667 | 0.0001937 | 3.2430 | |
| | | | | | | | | | | 3.2430 | |
| N | NET FIELD | | | MULTIPOLE COEFFICIENTS OF FIELD AT REFERENCE RADIUS | | | RINNER | | | HY/XGYO | |
| | HY(KG-IN) HX(KG-IN) | | | HY((G-IN), HX(KG-IN)) | | | HY(XGYO) | | | NORMALIZED FIELD | |
| 2 | 21.471609 | 0.000000 | 20.031542 | 0.000000 | 1.439967 | 0.000000 | 1.000000 | 0.000000 | 0.000000 | HX(XGYO) | |
| 6 | 0.001612 | 0.000000 | 0.001528 | 0.000000 | 0.000054 | 0.000000 | 0.000004 | 0.000000 | 0.000000 | HY(XGYO) | |
| 10 | 0.000881 | 0.000000 | 0.000911 | 0.000000 | -0.000000 | 0.000000 | 0.000000 | 0.000000 | 0.000000 | NORMALIZED FIELD | |
| 14 | 0.000004 | 0.000000 | 0.000014 | 0.000000 | -0.000000 | 0.000000 | 0.000000 | 0.000000 | 0.000000 | HX(XGYO) | |
| 18 | -0.000001 | 0.000000 | -0.000011 | 0.000000 | -0.000000 | 0.000000 | -0.000000 | -0.000000 | -0.000000 | HY(XGYO) | |
| X(IN) | NET FIELD | | | MEDIAN PLANE FIELD VERSUS DISTANCE | | | HY(XGYO) | | | NORMALIZED FIELD | |
| | HY(KG-IN) HX(KG-IN) | | | HY((G-IN), HX(KG-IN)) | | | HY(XGYO) | | | HX(XGYO) | |
| 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | 0.000 | HY(XGYO) | |
| 1.000 | 2.094 | 0.000 | 1.000 | 2.094 | 0.000 | 1.000 | 2.094 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 2.000 | 6.441 | 0.000 | 4.000 | 6.441 | 0.000 | 4.000 | 6.441 | 0.000 | 0.000 | HX(XGYO) | |
| 3.000 | 15.689 | 0.000 | 10.000 | 15.689 | 0.000 | 10.000 | 15.689 | 0.000 | 0.000 | HY(XGYO) | |
| 4.000 | 34.900 | 0.000 | 24.000 | 34.900 | 0.000 | 24.000 | 34.900 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 5.000 | 65.000 | 0.000 | 45.000 | 65.000 | 0.000 | 45.000 | 65.000 | 0.000 | 0.000 | HX(XGYO) | |
| 6.000 | 115.000 | 0.000 | 76.000 | 115.000 | 0.000 | 76.000 | 115.000 | 0.000 | 0.000 | HY(XGYO) | |
| 7.000 | 196.000 | 0.000 | 136.000 | 196.000 | 0.000 | 136.000 | 196.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 8.000 | 300.000 | 0.000 | 216.000 | 300.000 | 0.000 | 216.000 | 300.000 | 0.000 | 0.000 | HX(XGYO) | |
| 9.000 | 417.000 | 0.000 | 312.000 | 417.000 | 0.000 | 312.000 | 417.000 | 0.000 | 0.000 | HY(XGYO) | |
| 10.000 | 536.000 | 0.000 | 422.000 | 536.000 | 0.000 | 422.000 | 536.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 11.000 | 663.000 | 0.000 | 525.000 | 663.000 | 0.000 | 525.000 | 663.000 | 0.000 | 0.000 | HX(XGYO) | |
| 12.000 | 790.000 | 0.000 | 616.000 | 790.000 | 0.000 | 616.000 | 790.000 | 0.000 | 0.000 | HY(XGYO) | |
| 13.000 | 917.000 | 0.000 | 732.000 | 917.000 | 0.000 | 732.000 | 917.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 14.000 | 1044.000 | 0.000 | 844.000 | 1044.000 | 0.000 | 844.000 | 1044.000 | 0.000 | 0.000 | HX(XGYO) | |
| 15.000 | 1170.000 | 0.000 | 950.000 | 1170.000 | 0.000 | 950.000 | 1170.000 | 0.000 | 0.000 | HY(XGYO) | |
| 16.000 | 1300.000 | 0.000 | 1160.000 | 1300.000 | 0.000 | 1160.000 | 1300.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 17.000 | 1425.000 | 0.000 | 1265.000 | 1425.000 | 0.000 | 1265.000 | 1425.000 | 0.000 | 0.000 | HX(XGYO) | |
| 18.000 | 1550.000 | 0.000 | 1360.000 | 1550.000 | 0.000 | 1360.000 | 1550.000 | 0.000 | 0.000 | HY(XGYO) | |
| 19.000 | 1675.000 | 0.000 | 1475.000 | 1675.000 | 0.000 | 1475.000 | 1675.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 20.000 | 1800.000 | 0.000 | 1590.000 | 1800.000 | 0.000 | 1590.000 | 1800.000 | 0.000 | 0.000 | HX(XGYO) | |
| 21.000 | 1925.000 | 0.000 | 1715.000 | 1925.000 | 0.000 | 1715.000 | 1925.000 | 0.000 | 0.000 | HY(XGYO) | |
| 22.000 | 2050.000 | 0.000 | 1840.000 | 2050.000 | 0.000 | 1840.000 | 2050.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 23.000 | 2175.000 | 0.000 | 1960.000 | 2175.000 | 0.000 | 1960.000 | 2175.000 | 0.000 | 0.000 | HX(XGYO) | |
| 24.000 | 2300.000 | 0.000 | 2070.000 | 2300.000 | 0.000 | 2070.000 | 2300.000 | 0.000 | 0.000 | HY(XGYO) | |
| 25.000 | 2425.000 | 0.000 | 2180.000 | 2425.000 | 0.000 | 2180.000 | 2425.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 26.000 | 2550.000 | 0.000 | 2285.000 | 2550.000 | 0.000 | 2285.000 | 2550.000 | 0.000 | 0.000 | HX(XGYO) | |
| 27.000 | 2675.000 | 0.000 | 2390.000 | 2675.000 | 0.000 | 2390.000 | 2675.000 | 0.000 | 0.000 | HY(XGYO) | |
| 28.000 | 2800.000 | 0.000 | 2495.000 | 2800.000 | 0.000 | 2495.000 | 2800.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 29.000 | 2925.000 | 0.000 | 2600.000 | 2925.000 | 0.000 | 2600.000 | 2925.000 | 0.000 | 0.000 | HX(XGYO) | |
| 30.000 | 3050.000 | 0.000 | 2705.000 | 3050.000 | 0.000 | 2705.000 | 3050.000 | 0.000 | 0.000 | HY(XGYO) | |
| 31.000 | 3175.000 | 0.000 | 2810.000 | 3175.000 | 0.000 | 2810.000 | 3175.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 32.000 | 3300.000 | 0.000 | 2915.000 | 3300.000 | 0.000 | 2915.000 | 3300.000 | 0.000 | 0.000 | HX(XGYO) | |
| 33.000 | 3425.000 | 0.000 | 3020.000 | 3425.000 | 0.000 | 3020.000 | 3425.000 | 0.000 | 0.000 | HY(XGYO) | |
| 34.000 | 3550.000 | 0.000 | 3125.000 | 3550.000 | 0.000 | 3125.000 | 3550.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 35.000 | 3675.000 | 0.000 | 3230.000 | 3675.000 | 0.000 | 3230.000 | 3675.000 | 0.000 | 0.000 | HX(XGYO) | |
| 36.000 | 3800.000 | 0.000 | 3335.000 | 3800.000 | 0.000 | 3335.000 | 3800.000 | 0.000 | 0.000 | HY(XGYO) | |
| 37.000 | 3925.000 | 0.000 | 3440.000 | 3925.000 | 0.000 | 3440.000 | 3925.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 38.000 | 4050.000 | 0.000 | 3545.000 | 4050.000 | 0.000 | 3545.000 | 4050.000 | 0.000 | 0.000 | HX(XGYO) | |
| 39.000 | 4175.000 | 0.000 | 3650.000 | 4175.000 | 0.000 | 3650.000 | 4175.000 | 0.000 | 0.000 | HY(XGYO) | |
| 40.000 | 4300.000 | 0.000 | 3755.000 | 4300.000 | 0.000 | 3755.000 | 4300.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 41.000 | 4425.000 | 0.000 | 3860.000 | 4425.000 | 0.000 | 3860.000 | 4425.000 | 0.000 | 0.000 | HX(XGYO) | |
| 42.000 | 4550.000 | 0.000 | 3965.000 | 4550.000 | 0.000 | 3965.000 | 4550.000 | 0.000 | 0.000 | HY(XGYO) | |
| 43.000 | 4675.000 | 0.000 | 4070.000 | 4675.000 | 0.000 | 4070.000 | 4675.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 44.000 | 4800.000 | 0.000 | 4175.000 | 4800.000 | 0.000 | 4175.000 | 4800.000 | 0.000 | 0.000 | HX(XGYO) | |
| 45.000 | 4925.000 | 0.000 | 4280.000 | 4925.000 | 0.000 | 4280.000 | 4925.000 | 0.000 | 0.000 | HY(XGYO) | |
| 46.000 | 5050.000 | 0.000 | 4385.000 | 5050.000 | 0.000 | 4385.000 | 5050.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 47.000 | 5175.000 | 0.000 | 4490.000 | 5175.000 | 0.000 | 4490.000 | 5175.000 | 0.000 | 0.000 | HX(XGYO) | |
| 48.000 | 5300.000 | 0.000 | 4595.000 | 5300.000 | 0.000 | 4595.000 | 5300.000 | 0.000 | 0.000 | HY(XGYO) | |
| 49.000 | 5425.000 | 0.000 | 4700.000 | 5425.000 | 0.000 | 4700.000 | 5425.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 50.000 | 5550.000 | 0.000 | 4805.000 | 5550.000 | 0.000 | 4805.000 | 5550.000 | 0.000 | 0.000 | HX(XGYO) | |
| 51.000 | 5675.000 | 0.000 | 4910.000 | 5675.000 | 0.000 | 4910.000 | 5675.000 | 0.000 | 0.000 | HY(XGYO) | |
| 52.000 | 5800.000 | 0.000 | 5015.000 | 5800.000 | 0.000 | 5015.000 | 5800.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 53.000 | 5925.000 | 0.000 | 5120.000 | 5925.000 | 0.000 | 5120.000 | 5925.000 | 0.000 | 0.000 | HX(XGYO) | |
| 54.000 | 6050.000 | 0.000 | 5225.000 | 6050.000 | 0.000 | 5225.000 | 6050.000 | 0.000 | 0.000 | HY(XGYO) | |
| 55.000 | 6175.000 | 0.000 | 5330.000 | 6175.000 | 0.000 | 5330.000 | 6175.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 56.000 | 6300.000 | 0.000 | 5435.000 | 6300.000 | 0.000 | 5435.000 | 6300.000 | 0.000 | 0.000 | HX(XGYO) | |
| 57.000 | 6425.000 | 0.000 | 5540.000 | 6425.000 | 0.000 | 5540.000 | 6425.000 | 0.000 | 0.000 | HY(XGYO) | |
| 58.000 | 6550.000 | 0.000 | 5645.000 | 6550.000 | 0.000 | 5645.000 | 6550.000 | 0.000 | 0.000 | NORMALIZED FIELD | |
| 59.000 | 6675.000 | 0.000 | 5750.0 | | | | | | | | |

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